



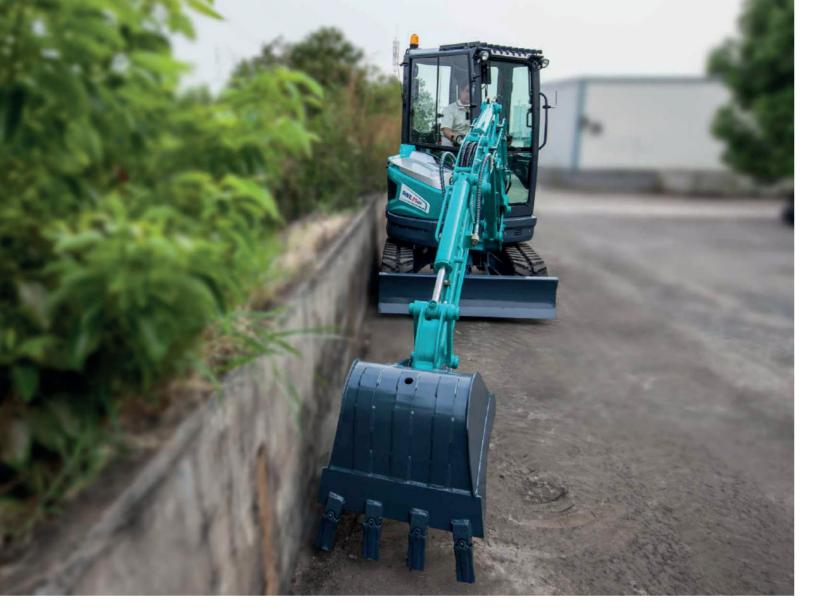
lease read the maunal book and maintenance book before operation, changes re periodically added to the information, and Sumward may change the products r services described in this book at any time without announcement. All rights of his manual book reserve to Sumward. SUNWARD Internal Use Only

SWE EN 2017-8

Great ideal leads to great future

# **SWE 25UF** SWE 25UF MINI-SIZED EXCAVATOR

**Engine netpower:14.6kW** Machine weight:2650kg





## A mini excavator with outstanding dynamics and performance

| Configuration                | Regular | Optional |
|------------------------------|---------|----------|
| Cab                          | •       |          |
| Open cab                     |         | •        |
| Electro-hydraulic lever      |         | •        |
| Crusher pipeline             | •       |          |
| Implement pipeline           | •       | •        |
| Quick-changing lock pipeline |         | •        |

## **Outstanding performance**

Powered by T4F and Stage 5 Yanmar engine and equipped with excellent hydraulic system and elements; coordinated and smooth compound movement of boom, bucket rod, bucket and slewing, which deeply impressed the users among products of the same tonnage.

**Electro-hydraulic** proportional lever controls the flow (optional)



### **Easy to transport**



Yanmar engine With low noise and vibration, it is popular among compact equipment and it is easy to maintenance the main components.



## **Comfort cab**



### **Comfort operation environment**

Wider space and wide view enabled by enlarged front windscreen and sunroof; in addition, the highquality floating shock absorber seat, imitation leather interior on the top, radio, cup holder and reading light ensure a comfortable driving experience;

### Safe driving space

Frame supported cab with Fops/Tops safety certificate; regular top protection rail ensures safe driving; hidden seat belt, safety hammer, pilot lock rod, slewing parking brake, traveling parking brake and start-up mechanism of engine at neutral gear;





- Fuel level
- Time



### Simple and easy switch control

### **Clear monitoring instrument that is** easy to operate

### List of display items

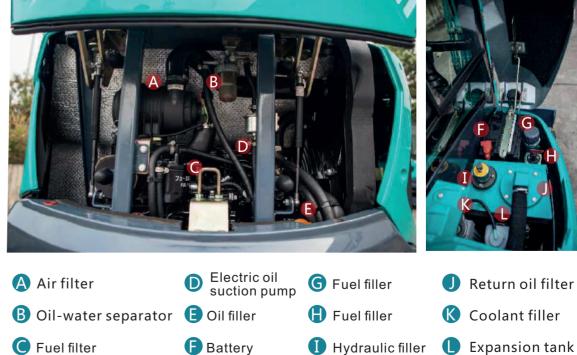
- Coolant temperature Traveling mode
- Working hours
- Operation light
- Various warning lights · Working light indication
- Overheat warning
- Oil pressure warning
- Charging indication



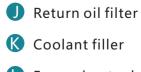
# Easy service

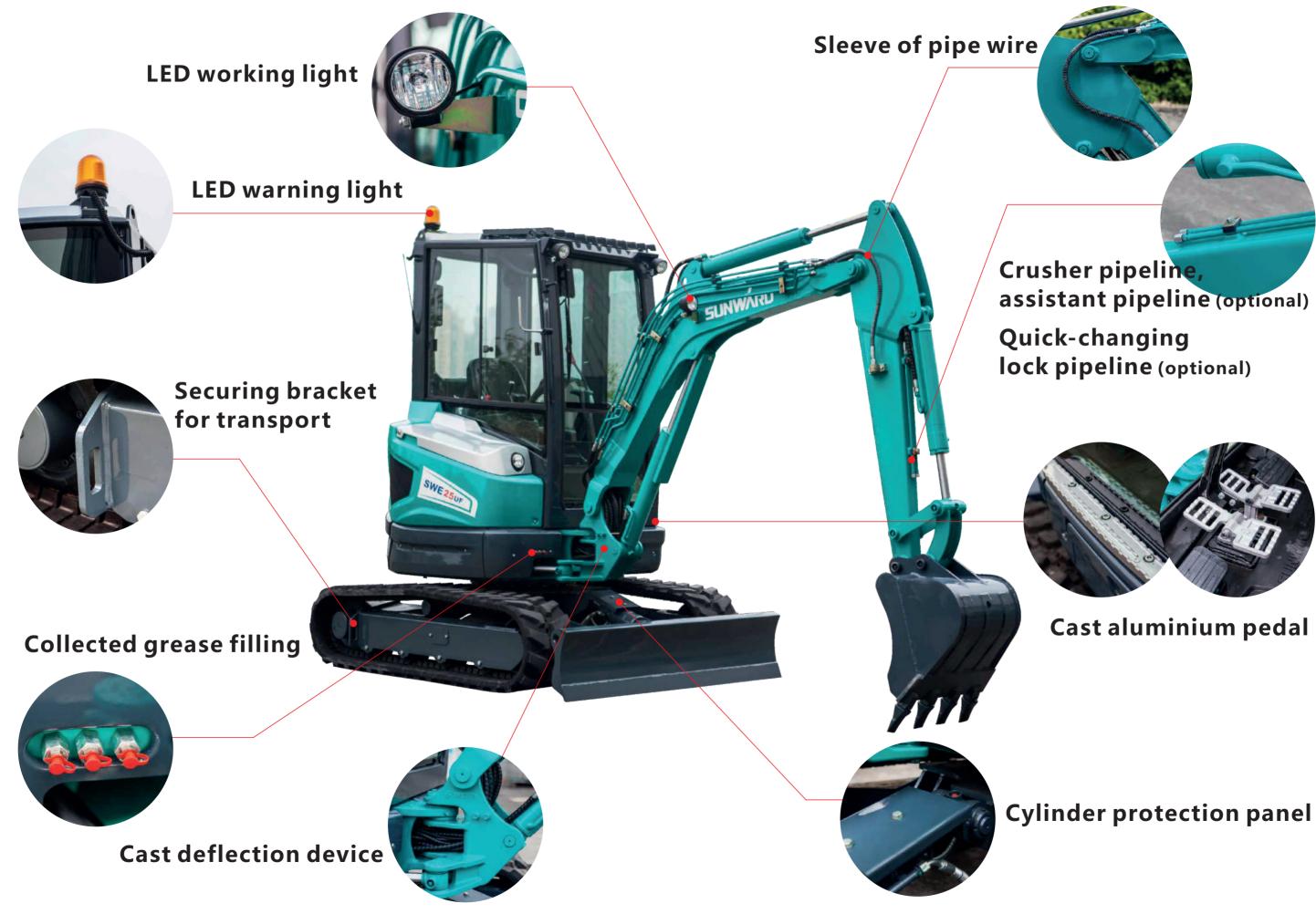
The door and engine hood can be open completely for daily inspection and change of filter. The left lower service hole makes easier maintenance of multi-way valve without removing covering parts.











## Equipment

The regular and optional equipment varies from country to country. For more information, please contact with us.

| Engine                               |   |
|--------------------------------------|---|
| Oil filter                           | • |
| Fuel filter                          | • |
| Oil-water separator                  | • |
| Air filter                           | • |
| Radiator                             | • |
| Alternator                           | • |
| Expansion tank                       | • |
| Electronic fuel pump                 | • |
| Silencer                             | • |
| Hydraulic system                     |   |
| Hydraulic pilot control rod          | • |
| Slewing parking brake system         | • |
| Traveling parking brake system       | • |
| Dual-speed traveling system          | • |
| Auto traveling gear shifting system  | • |
| Electro-hydraulic proportional lever | 0 |
| Light                                |   |
| Boom light                           | • |
| Superstructure light                 | • |
| Front cab light                      | • |
|                                      |   |

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|---|---|---|---|
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| Cab                               |     |
|-----------------------------------|-----|
| AM/FM radio                       | •   |
| Cup holder                        | •   |
| Floating shock absorber seat      | •   |
| Warm air blower                   | •   |
| Engine neutral start system       | •   |
| Retractable safety belt           | •   |
| FOPS/TOPS cab                     | •   |
| FOPS/TOPS open cab                | 0   |
| Windscreen washer and wiper       | •   |
| Left/right rearview mirror        | •   |
| Cigar lighter                     | •   |
| Safety device of front windscreen | 0   |
| Front working devices             |     |
| 300 mm bucket                     | 0   |
| 485mm bucket                      | 0   |
| 580 mm bucket                     | •   |
| 1000 mm bucket                    | 0   |
| Crusher pipeline                  | •   |
| Implement pipeline                | 0   |
| Quick-changing lock pipeline      | 0   |
| Components of understruct         | ure |
| 300mm rubber track                | •   |
| 300mm steel track                 | 0   |
|                                   |     |

|                             | SWE25UF Technic                   | al Param |                            |
|-----------------------------|-----------------------------------|----------|----------------------------|
| Type of cab                 |                                   |          | Closed/open                |
| Bucket cap                  |                                   | m³       | 0.08                       |
| Bucket wid                  |                                   | mm       | 580                        |
| Machine w                   |                                   | kg       | 2650/2550                  |
|                             | Overall length                    | mm       | 4140                       |
| Dimensions                  | Overall height                    | mm       | 2455                       |
|                             | Overall width                     | mm       | 1500                       |
|                             | Ground clearance                  | mm       | 310                        |
|                             | Brand                             |          | Yanmar                     |
| Engine                      | Model                             |          | 3TNV80F-SP                 |
| Engine                      | Displacement                      | L        | 1.267                      |
|                             | Output                            | kW/rpm   | 14/2400                    |
|                             | Max cutting height                | mm       | 4355                       |
|                             | Max loading height                | mm       | 3010                       |
|                             | Max digging depth                 | mm       | 2840                       |
| Working                     | Max vertical wall digging depth   | mm       | 2580                       |
| ranges                      | Max digging reach                 | mm       | 4775                       |
|                             | Boom swing angle (left/right)     | 0        | 65/50                      |
|                             | Front swing radius                | mm       | 1980                       |
|                             | Tail swing radius                 | mm       | 765                        |
|                             | Max digging force ( Arm )         | kN       | 12.04                      |
|                             | Max digging force (Bucket)        | kN       | 24                         |
| Track                       | Туре                              |          | Rubber craw                |
| ITACK                       | Rubber shoe Width                 | mm       | 300                        |
|                             | Track Length                      | mm       | 1990                       |
|                             | Length to center of Rollers       | mm       | 1560                       |
| Undercarrige                | Lenhth to center of track         | mm       | 1200                       |
|                             | Travelling spaeed(High/Low)       | km/h     | 4.1/2.3                    |
|                             | Gradeability                      | deg      | 30                         |
| Swing spe                   | ed                                | rpm      | 8.8                        |
| Ground pr                   |                                   | kpa      | 25.1                       |
|                             | Width                             | mm       | 1500                       |
| Dozer size                  | Height                            | mm       | 325                        |
|                             | Lifting capacity ( Height/Depth ) | mm       | 330/320                    |
|                             | Туре                              |          | 2 variable plunger pump,10 |
| Hydraulic                   | Flow rate                         | L/min    | 2*28.8+19.2+               |
| pumps                       | Hydraulic pressure                | Мра      | 2*21.5+18                  |
| Swing motor                 |                                   | pu       | Plunger mot                |
| Travel motor                |                                   |          | 2-speed plunger            |
| Fuel tank ca                |                                   | L        | 2 speed plunger<br>26      |
| Hydraulic oil tank capacity |                                   | <u> </u> | 20                         |

### Load Capacity:

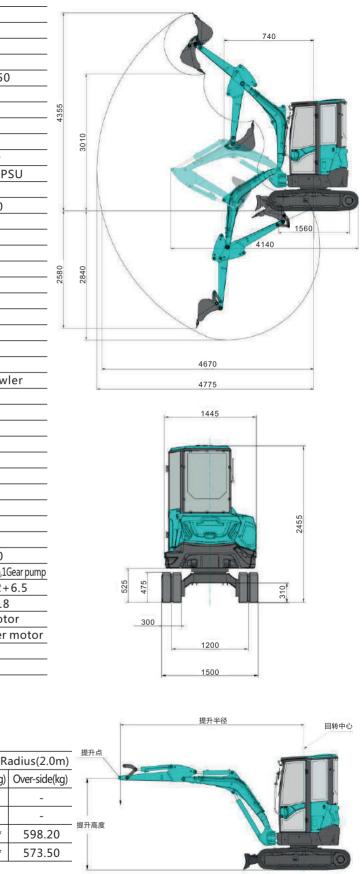
| LITEFOILL | Lift Point Radius(MAX) |               | Lift Point Radius(3.0m) |               | Lift Point Ra  |          |  |
|-----------|------------------------|---------------|-------------------------|---------------|----------------|----------|--|
|           |                        | Over-side(kg) | Over-front(kg)          | Over-side(kg) | Over-front(kg) |          |  |
|           | 3.0m                   | 469.00*       | 404.3                   | 469.00*       | 404.30         | -        |  |
|           | 1.5m                   | 540.80*       | 288.8                   | 612.60*       | 420.80         | -        |  |
|           | 0m                     | 612.60*       | 176.4                   | 813.60*       | 358.90         | 1292.20* |  |
|           | —1.0m                  | 679.60*       | 363.1                   | 679.60*       | 375.4          | 1005.00* |  |

Notes :

1. Load with \* is limited by hydraulic capacity and based on ISO 10567.Rated loads do not exceed 87% of hydraulic capacity.

2. Load without \* is limited by tipping load and based on ISO 10567.Rated loads do not exceed 75% of tipping capacity.

3. The excavator bucket, hook, sling and other lifting accessories are not included in this table.



0567.Rated loads do not exceed 87% of hydraulic capacity. 57.Rated loads do not exceed 75% of tipping capacity. Ire not included in this table.